

H-Bridge Module

PN: 99-0790



Description

The 25A H-Bridge, hereby referred to as 'the device', is a solid-state H-Bridge with adaptive slew-rate control. The device has a fixed, 100Hz PWM output that can be set to 0,1,3 and 5 seconds slew rates for both the forward and reverse motor operations. The device incorporates built-in safety features to prevent device damage under abnormal operation.

Features

- 20A continuous output current with 25A inrush current capability
- 100Hz PWM output with adjustable slew rate control
- Operation mode and fault indicators
 Overheating shutdown
- Reverse battery protection Over current & under voltage shutdown
- H-bridge output modes: Forward, Reverse ESD protection up to 15kV on all pins

 Wide operational voltage range works on both 12VDC and 24VDC systems.

• Ruggedized for Industrial Automotive • Ingress Protection to IP67 Rating environment

Specifications

Electrical Parameters

Parameter	Min	Тур.	Max	Unit	Notes
Functional Battery Voltage	8	12/24	32	VDC	
Reverse Battery Voltage	-	-	-32	VDC	No Time Limit, ISO16750-2, Sectio
Current Consumption	8.5	-	<16.5	mA	14VDC
Continuous Current	0	-	<25	ADC	Max continuous current is capped device from overheating
Inrush Current	25	-	86	ADC	Inrush current before a fault. Curre considered a short and output will
Over current Shutdown Time	-	10	-	S	Shutdown time starts after devi
Input Low	-0.7	-	1.2	VDC	
Input High	3.5	-	+Battery	VDC	
Input Low Current	-	6.5	-	mA	Pulled high internal (5VDC) throug
Input High Current	-	0	-	mA	Pulled high internal (5VDC) throug
Electrostatic Discharge (ESD)	-15	-	+15	KV	All Pins, SAE J1113-13, Section 5, t
Jump Start	-	-	48	VDC	ISO16750-2 Section 4.3.1.2, 60 Mi
Over voltage Shutdown	35	36	37	VDC	Causes a fault; outputs immediate
Under voltage Shutdown	6	7	8	VDC	Causes a fault - outputs immediate
Short Circuit I/O to Power/Ground	0	-	32	VDC	ISO16750-2, Section 4.10

No Time Limit, ISO16750-2, Section 4.7.2.3
14VDC
Max continuous current is capped below 25A to protect device from overheating
Inrush current before a fault. Current draw above 86A is considered a short and output will shut off immediately
Shutdown time starts after device is at full duty cycle
Pulled high internal (5VDC) through 470ohm resistor
Pulled high internal (5VDC) through 470ohm resistor
All Pins, SAE J1113-13, Section 5, test sequence 1-5
ISO16750-2 Section 4.3.1.2, 60 Min
Causes a fault; outputs immediately shut down
Causes a fault - outputs immediately shut down

Connectors / J1 DT04-4P equivalent

Pin	Function	Description			
1	Ground	Module Ground			
2	VOUT1 Output of Module Side				
3	VIN	Module Power			
4	VOUT2	Output of Motor side 2			

Pin	Function	Description			
1	Speed MSB	Slew rate control most significant bit (Active Low)			
2	Speed LSB	Slew rate control least significant bit (Active Low)			
3	N/A	N/A			
4	N/A	N/A			
5	DIR IN 2	Direction Input 2 (Active Low)			
6	DIR IN 1	Direction Input 1 (Active Low)			

*Note: Available in J1939 version

Environmental Parameters

Parameter	Test	Parameter	Min	Max	Units	Notes
Preconditioning Temp Cycle	SAE J1466 Sec 4.1.3 8 Hr Cycle	Preconditioning Temperature Cycle	-40	105	С	ISO16750-4, Section 5.1.1.2, Section 5.1.2.2
Compliance	RoHS /REACH/Conflict Free	Storage Temperature	-40	125	С	ISO16750-4, Section 5.1.1.1, Section 5.1.2.1
Thermal Cyclic Aging & Humidity	SAE J1455 Sec 4.2.3. 4a					
Thermal Shock	ISO16750-4 Sec 5.3.2	Humidity & Temperature Cycling	-40	105	С	SAE J1355 Section 4.2.3, Figure 4A, 8 Hour
Ingress Protection	IEC 60519, IP67	Mechanical Shock-Operational	-	50	g	Half-Sine
Random Vibration	5-2000Hz, 8.17 Grms	Mounting Torquo	-	20	In-Ibs	Damaged will occur to the unit if this value is exceeded. #8-32 screws recommended
Drop Test	IEC 60068 2-31 Sec 5.1, 5.2			20		







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Product Dimensions







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